

# ASSEMBLY INSTRUCTIONS

**MODEL: #7654 (06/2006) (V#47HA1)**

**NOTE: THIS ITEM NOT RECOMMENDED FOR COMMERCIAL USE  
KEEP THIS DOCUMENT FOR REFERENCE IN CASE PARTS ARE NEEDED  
DO NOT TIGHTEN SCREWS UNTIL COMPLETELY ASSEMBLED! !**

No	DESCRIPTION		Q'TY
A	BACK FRAME	43-1/4 x 22-1/4 x 1-5/8"	1PC
B	RIGHT ARM (FACING CHAIR)	24 x 12-3/4 x 2-1/2"	1PC
C	LEFT ARM (FACING CHAIR)	24 x 12-3/4 x 2-1/2"	1PC
D	SEAT CUSHION	31 x 23-1/2 x 5"	1PC
E	FRONT LEG	14-5/8 x 2-3/4"DIA	2PCS
F	SEAT FRAME	29-1/2 x 21-5/8 x 3-1/2"	1PC
G	FLAT WASHER	5/16"DIA	11PCS
H	LOCK WASHER	5/16"DIA	13PCS
I	BOLT	5/16"DIA x 3-1/2"	4PCS
I1	BOLT	5/16"DIA x 1-3/4"	1PC
I2	BOLT	5/16"DIA x 1-3/4"	2PCS
I3	BOLT	5/16"DIA x 2-1/2"	4PCS
I4	BOLT	5/16"DIA x 1-3/4"	2PCS
J	ALLEN KEY	1/4"DIA	1PC
K	WOOD SCREW	1/4"DIA x 1-1/2"	8PCS
L	WOOD PLUG	5/8"DIA	2PCS

